

FLUTE MAINTENANCE AT HAYNES



OVERHAUL
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COA

What's Involved?

Overhaul

All pads, felts, adjustments and corks are removed. All solder seams are inspected. Instrument is cleaned and lightly re-polished¹. Mechanism is refit, loose or worn springs are replaced as needed. Tenons are refit. New pads², felts, corks and adjustments are installed.

Instrument is inspected and play tested. Overhauls should be done every 5-10 years, depending on usage and maintenance schedule.

COA (Clean, Oil and Adjust)

Includes seating pads³, regulating adjustments and balancing spring tension. Steels are removed, cleaned and mechanism is re-oiled. Key heights are adjusted to eliminate lost motion. Tenons are cleaned and fit.

Headjoint cork is replaced. COA usually takes one week to complete, and should be done annually.

For availability:

www.wmshaynes.com/repairs

Ph: 978-268-0600

¹: It may be possible to remove dents and significant scratches at the time of an overhaul. Feasibility of this work will need to be evaluated in person and an estimate will be given before work is started. Removal of scratches and dents will be billed at the shop rate.

²: Pad types include Straubinger pads or Pisoni Lucien Deluxe felt pads. Straubinger pads may not be suitable for some instruments made prior to 1990.

³: Broken pads may be replaced during a COA. More than three pads may incur additional charges at the shop rate. Instrument will be inspected and an estimate will be provided before work begins.